



**RIVA RACING**  
PERFORMANCE PRODUCTS & ACCESSORIES

**Bar Mount System**  
**PART# - RS20050-U**

We strongly recommend the use of a service manual to familiarize yourself with the various components and procedures involved with this installation. Please note that some of the original hardware removed in the disassembly process will be used in the installation process. These instructions have been written in step-by-step format and refer to illustrations. We suggest reading through the instructions entirely before performing installation. Please follow these step-by-step instructions and illustrations carefully.

**APPLICATION(S):** Sea-Doo 255hp X-models (non-iControl)

**- INSTALLATION INSTRUCTIONS -**

Remove D.E.S.S. post.



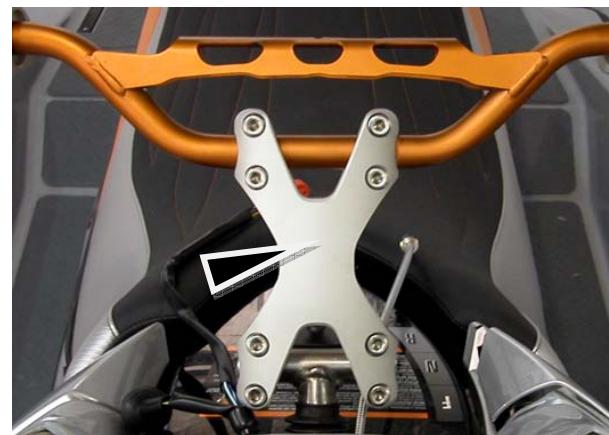
Remove handlebar pad (2 Velcro straps).



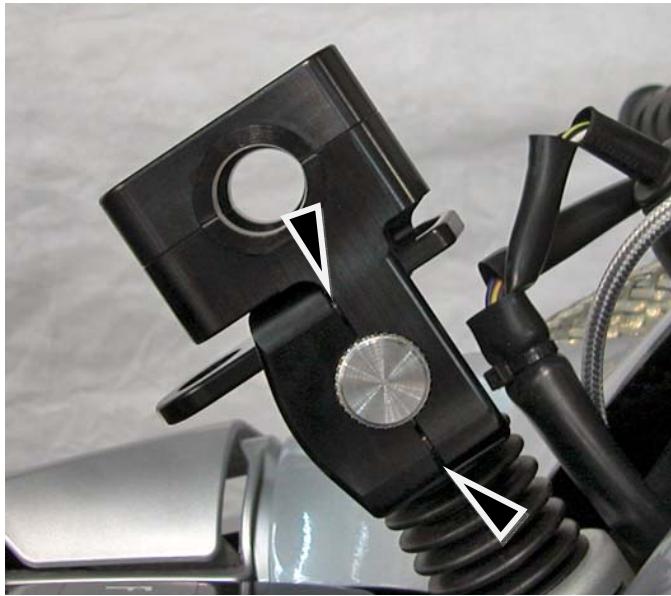
Remove throttle cable from throttle lever. Remove multi function switch housing (4 bolts). Cut and remove zip tie securing electrical wires to stock handlebars.



Remove and discard stock steering extension (8 bolts).



Install supplied Bar Mount System onto stock steering stem. **NOTE: Apply red Loctite to bolts. Torque evenly to 14 ft•lb / 19 N•m.**



Feed throttle cable and electrical switches up through cable retainer at front of Bar Mount.



Install D.E.S.S. post into D.E.S.S. mount on back of Bar Mount. **NOTE: Do not over tighten nut.**



Install handlebars. **NOTE: Supplied spacers must be used for stock or 7/8" O.D. bars. Do not use spacers with 1-1/8" bars.**

Secure bars. **NOTE: Apply red Loctite to bolts. Torque evenly to 14 ft•lb / 19 N•m.**



Remove top half of handlebar clamp.

Replace and secure throttle cable. **NOTE: Check for proper adjustment and smoothness.**

Secure electrical cable to underside of cross bar with supplied zip tie. Install switches into multi function switch housing and secure to bars. **NOTE: Apply blue Loctite to bolts. Do not over tighten bolts.**



Replace handlebar pad.



Check bilge for tools, rags, etc. Run craft on a flush kit to check for proper operation.

***Remember, the water belongs to everyone.  
Please ride responsibly and respect the environment!***

#### Technical Support

For answers to questions regarding installation or trouble shooting RIVA Performance Products contact: RIVA Technical Support directly at (954) 247-0705 or by e-mail at [tech\\_support@rivamotorsports.com](mailto:tech_support@rivamotorsports.com).

#### Limited Warranty

RIVA Bar Mount Systems carry a 1-year limited warranty to the original purchaser. They are warranted to be free of defects in materials and workmanship under normal use and service. Customer modified components will be void of warranty. This warranty is limited to defects in the primary components only. Finish and/or wear marks in or on primary components are not covered under this warranty.

RIVA Racing's liability is expressly limited to the repair or replacement of the components contained within or associated with this kit. RIVA Racing agrees to repair or at RIVA's option, replace any defective unit without charge, if product is returned to RIVA Racing freight prepaid within the warranty period. Any equipment returned which, in RIVA's opinion, has been subjected to misuse, abuse, overheating or accident shall not be covered by this warranty.

RIVA Racing shall have no liability for special, incidental or consequential damages or injury to persons or property from any cause arising from the sale, installation or use of this product.

No other warranty, express or implied, including, but not limited to the implied warranties of merchantability and fitness for a particular purpose, applies. Various states do not allow for the limitation of incidental or consequential damages and therefore the above exclusion or limitation may not apply to you.

Warranty does not include the expenses related to freight or transportation of parts or compensation for any inconvenience or loss of use while being repaired. A copy of the original invoice and a Return Authorization Number (RA#) must accompany all warranty claims.

Warranted replacement parts will be returned freight collect.